Date User:

Thursday, 04/01/2007 11:06:09 AM

Linda Lacelle

## **Process Sheet**

Customer

: CU-DAR001 Dart Helicopters Services

**Drawing Name** 

: 5-MAN SHOULDER HARNESS KIT (4 POINT)

Qty:

Job Number **Estimate Number**  : 30123

P.O. Number

: 10411 :NIA

This Issue

: 04/01/2007

Part Number S.O. No. : NIA

: D412702023

Prsht Rev. First Issue

: NC : N/A **Drawing Number Project Number** 

: N/A : N/A

**Drawing Revision** 

: C

**Previous Run** 

: 26074

Material **Due Date**  A14: : 15/01/2007

Um:

Each

Written By

Comment

Checked & Approved By

Removed Manufacturing

: SMALL /MED FAB

JLM 05-11-08

Est Rev:C 06.04.03 JLM As per DSI9324 est rev D 06.12.14 per ecn 871 EC

**Additional Product** 

Job Number:



Seq. #:

**Machine Or Operation:** 

**Description:** 

1.0

DC

DOCUMENT CONTROL



Comment: DOCUMENT CONTROL

Photocopy bluefile and create labels per PPP D412-702-023 CHG001

KJ U7.01.08

2.0

PACKAGING 1

PACKAGING RESOURCE #1





Comment: PACKAGING RESOURCE #1

Pick Packing Kit

3.0

D3195041

Bracket Assembly





Comment: Qty.:

2.0000 Each(s)/Unit Total:

8.0000 Each(s)

Pick: Packing Kit] Qty Part Number 2 D3195-041

**Description Batch** 

Bracket 32608

4.0

D3195043

2.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qty.:

Pick: Packing Kit]

Qty Part Number

2 D3195-043

Bracket

**Description Batch** B27841-



## Dart Aerospace Ltd

W/O:		· · · · · · · · · · · · · · · · · · ·	WO	RK ORDER CHANGES					
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
NCR:		,	WORK ORDE	R NON-CONFORMANO	CE (NCR	)			
DATE	STEP	Description of NC	Corrective Action Section B		Sian 9	Verification		Approval	Approval
DATE	O I L I	Section A	Initial Design Mgr	Action Description  Design Mgr	Sign & Date	Secti	on C	Design Mgr	QC Inspecto
								:	
Г. :									
						, the			
Part No	);	PAR #:	Fault Category	/:NCR: `\	es No	DQA:		Date:	
NOTE: D	ate & initial al	ll entries			A: N/C Clo	sed:			

Date: Thursday, 04/01/2007 11:06:09 AM User: Linda Lacelle **Process Sheet** Drawing Name: 5-MAN SHOULDER HARNESS KIT (4 POINT) Customer: CU-DAR001 Dart Helicopters Services Part Number: D412702023 Job Number: 30123 Job Númber: Description: Seq. #: Machine Or Operation: Bar 5.0 D31961 1.0000 Each(s)/Unit Total: 4.0000 Each(s) Comment: Qty.: Pick: Packing Kit] Qty Part Number Description Batch 1 D3196-1 6.0 D3197041 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qty.: Pick: Packing Kit] Qty Part Number Description Batch Bar B26082 -2 D3197-041 7.0 D32681 Placard Comment: Qty.: 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Pick: Packing Kit] Description Batch Qty Part Number B26338 24 Placard 2 D3268-1 D3446041 Harness Assembly 8.0 Comment: Qty.: 5.0000 Each(s)/Unit Total: 20.0000 Each(s) Pick: Packing Kit] Qty Part Number **Description Batch** Harness Assembly 326777 5 D3446-041 Bolt 9.0 AN413A Comment: Qty.: 4.0000 Each(s)/Unit Total: 16.0000 Each(s) Pick: Packing Kit] Qty Part Number Description Batch Bolt 4 AN4-13A

## **Dart Aerospace Ltd**

W/O:			WOR	K ORDER CHANGES					
DATE	E STEP		OCEDURE CHANG	)E	Ву	Date	Qty	Approval Mfg / Design Mgr	Approva QC Inspecto
	<u> </u>								
NCR:				R NON-CONFORMANO	CE (NCR	)			T
DATE	STEP	Description of NC	Corrective Action Section B		Sign 9		cation	Approval	Approval
		Section A	<b>Initial</b> Design Mgr	Action Description  Design Mgr	Sign & Date	Sect	ion C	Design Mgr	QC Inspect
		·							
							,		:
	i								
<del>.</del> .									
		.kr							
		4							
Part No	);	PAR #:	Fault Category:	NCR: Y	es No	DQA:		Date:	
NOTE: D	ate & initis	al all entries		C	A· N/C CI	nead:		Date:	

Date: Thursday, 04/01/2007 11:06:09 AM User: Linda Lacelle **Process Sheet** Drawing Name: 5-MAN SHOULDER HARNESS KIT (4 POINT) Customer: CU-DAR001 Dart Helicopters Services Part Number: D412702023 Job Number: 30123 Job Number: Description: Seq. #: **Machine Or Operation:** Screw MS24694S152 10.0 2.0000 Each(s)/Unit Total: 8.0000 Each(s) Comment: Qty.: Pick: Packing Kit] Qty Part Number Description Batch 2 MS24694-S152 MS24694S154 11.0 8.0000 Each(s) Comment: Qty.: 2.0000 Each(s)/Unit Total: **SCREW** Batch: 11 12.0 Comment: INSPECT KITS FOR COMPLETENESS PACKAGING RESOURCE #1 13.0 PACKAGING ' **Comment: PACKAGING RESOURCE #1** Identify and pack for shipping as per PPP D412-702-023 QC21 14.0

Comment: FINAL INSPECTION/W/O RELEASE

Job Completion



M 07-01-24

Dart A	erospace	e Ltd	·						
W/O:			WO	RK ORDER CHANGES	<del></del>				
DATE	STEP	PROCEDURE CHANGE			Ву	Date	Qty	Approval Mfg / Design Mgr	Approval QC Inspector
NCR:			WORK ORDE	ER NON-CONFORMANC	CE (NC	₹)			
		Description of NC			Verifi	cation	Approval	Approval	
DATE	STEP	Section A	Initial Design Mgr	Action Description  Design Mgr.	Sign Date	Sect Sect	ion C	Design Mgr	QC Inspector

ICR:				R NON-CONFORMAN				
DATE	STEP	<b>Description of NC</b>		Corrective Action Section B			Approval	Approval
	SIEP	Section A	Initial Design Mgr	Action Description  Design Mgr.	Sign & Date	Verification Section C	Design Mgr	QC Inspector
				•				
						!		
Part No: PAR #:		Fault Category	: NCR: \	res No D	QA:	Date:		
OTE: Date & initial all entries					QA: N/C Clos	sed:	Date:	

Part No:	PAR #:	Fault Category:	NCR:	Yes	No	DQA:	Date	e:
NOTE: Date & initial all entries				QA: N	I/C C	losed:	Date	e:e